



# Flow Meter - Thermal Mass

Inline type sensor

For clean and dry gases in smaller pipes

## Features

Inline type sensor

Suitable for clean, dry compressed air and gases

Flow range: 0-250 Nm/s

Accuracy:  $\pm 1.5\%$  reading,  $\pm 0.3\%$  full scale

Thermal mass technology, independent of pressure and temperature change

Low pressure drop minimises effects on gas flow

Stable, accurate measurements

Measure: standard flow, mass flow, consumption and temperature

Integrated touch screen display with data logging

Two outputs as standard  
(i) Digital - Modbus RTU  
(ii) Analog - 4...20 mA + Pulse

Options:

- (i) DN 15 to D850
- (ii) Multiple gas options
- (iii) With or without data cables
- (iv) Flange or screw connection



Inline style Flow Meter  
**R Thread connection**



Inline style Flow Meter  
**Flange connection**

Inline type, thermal mass flow sensors are perfectly suited for measuring clean, dry compressed air and inert gas systems, where accuracy on smaller pipe sizing is important. The streamlined sensor tip is designed to ensure minimal impact on gas flow while maintaining accuracy over a wide flow range.

Threaded pipe sections are available from DN15 to DN80 with other options available on request.

### Benefits of flow monitoring:

- Improve system efficiency
- Reduce system maintenance
- Reduce operating and energy costs
- Increase system understanding and operation
- Identify changes in system performance
- Identify non-productive air demand and leakage
- Identify peak and average demand

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## Specifications

### Measurement Range

Flow Velocity 0.1 to 250 Nm/s  
(0.3 to 820 ft/sec)

Gas Temperature -40 to +150°C  
-40 to +302°F

Gas Pressure 0 to 16 bar (232 psi) or  
0 to 40 bar (580 psi)

### Accuracy

Flow Accuracy  $\pm(1.5\% \text{ RD} + 0.3\% \text{ FS})$

Contact us for higher accuracy of 1% RD

Reference Conditions: 20 °C, 1 bar(a) -ISO 1217 (editable)

The accuracy and response time of the sensor can be affected by the on-site conditions, contaminants in the gas and incorrect installation.

### Working Environment

Ambient Temperature -30 to +70°C  
-22 to +158°F

Gas types Compressed air, nitrogen, oxygen,  
carbon dioxide and other non-  
condensable gases

Gas Quality Clean and dry gas

### Display & Data Logger

Display 2.8" IPS ultra-wide viewing angle  
LCD touch screen

Data Logging 10,000,000 record points

Sampling Rate > 20 samples per second

### Output

Analogue Output 4-20 mA (isolated) / Pulse output

Digital Output Modbus RTU (RS485)

Output Signals Flow, Mass flow, Consumption,  
Temperature

Full digital signal processing

### Power Supply

Power Requirement 18 to 30V DC / 5W @ 24V

Electrical Connection 2 × 5 pin M12, Female

Electromagnetic Compatibility Meets IEC 61326-1

### Other

Process Connection R thread (ISO-7-1) or  
Flange (DIN), PN16 and PN40

Pipe Size DN15 to DN80  
0.5" to 3.0"

IP Rating IP65

Sensor Technology Thermal Mass  
(not affected by temperature  
and pressure)

Turndown Ratio Ultra-wide, 1:2500

Installation Permanent or Temporary

Calibration Every 2 years

Annual calibration is required if the sensor is exposed to relative humidity above 85%.

Warranty 12 months

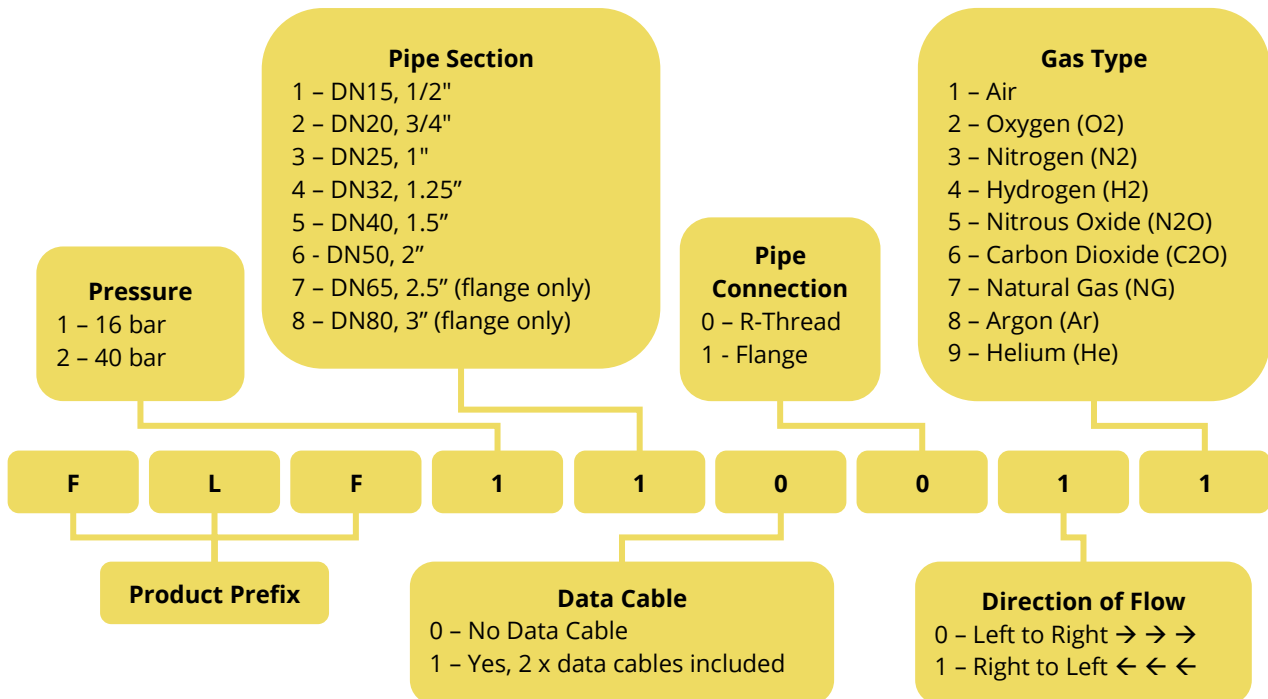


## Flow Range

Pipe Size			Flow Range (Nm <sup>3</sup> /h)		Flow Range (cfm)	
DN (mm)	Inches	Connection	Min Flow	Max Flow	Min Flow	Max Flow
15	½"	R Thread or Flange	0.06	158	0.04	93
20	¾"		0.1	282	0.06	166
25	1"		0.2	441	0.1	259
32	1.25"		0.3	723	0.2	425
40	1.5"		0.5	1,131	0.3	665
50	2"		0.7	1,767	0.4	1,040
65	2.5"	Flange only	1.2	2,986	0.7	1,757
80	3"		1.8	4,523	1.1	2,662

## How to Order

Buy online: [www.compressedairalliance.com/products](http://www.compressedairalliance.com/products)



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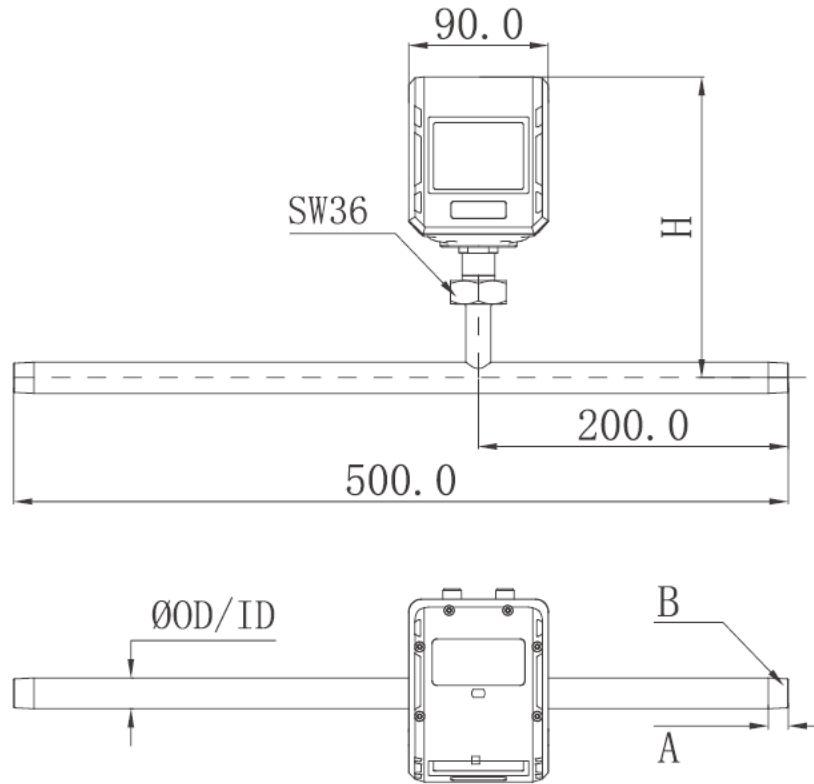
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## R Thread ISO ISO-7-1

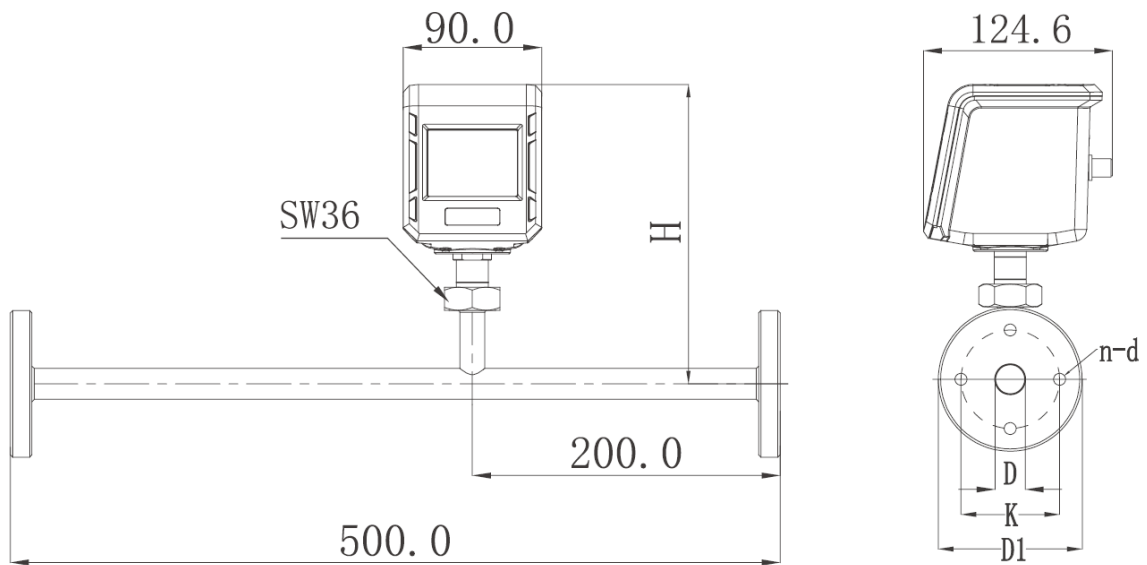


Pipe Size		Dimensions (mm)		
DN	Inches	A Thread Length	B External Thread	H From pipe center to top of case
15	1/2"	≥13.2	R1/2"	177
20	3/4"	≥14.5	R3/4"	176
25	1"	≥16.8	R1"	175
32	1.25"	≥19.1	R1.25"	177
40	1.5"	≥19.1	R1.5"	177
50	2"	≥23.4	R2"	177



## Flange Details

ISO 7005 (DIN), PN16 and PN40



Pipe Size		Dimensions (mm)						
DN	Inches	D Inner pipe diameter	D1 Flange outer diameter	K Screw hole, centre distance	H From pipe centre to top of case	N Number of bolt holes	D Bolt hole diameter	- Bolt Size
15	1/2"	15	95	65	177	4	14	M12
20	3/4"	20	105	75	176	4	14	M12
25	1"	25	115	85	175	4	14	M14
32	1.25"	32	140	100	177	4	18	M16
40	1.5"	40	150	110	177	4	18	M16
50	2"	50	165	125	177	4	18	M16
65	2.5"	65	185	145	177	4 (PN16) 8 (PN40)	18	M16
80	3"	80	200	160	177	8	18	M16



## Flow Meter Product Range



### Pitot Tube Flow Meter

Ideal for wet, dirty and high velocity gases.  
Easy to install under pressure through a 1/2" ball valve

#### Flow Range

5 to 300 Nm/sec (17 to 984 ft/sec)  
Min Flow Velocity: 5 Nm/s (17 ft/sec)

#### Pressure Range

0 to 16 bar (232psi)

#### Bi-directional

Optional

#### Gas Quality

Clean, dry, wet or dirty gas  
Can be installed on the outlet of compressors.

#### Outputs

Modbus & 4-20mA

#### Pipe Size

DN25 to DN600



### Thermal Mass - Insertion Style

Easy to install under pressure through a 1/2" ball valve

#### Flow Range

0.1 to 250 Nm/sec (0.3 to 820 ft/sec)

#### Pressure Range

0 to 50 bar (725psi)

#### Bi-directional

No

#### Gas Quality

Clean dry gas  
Must be installed after a dryer

#### Outputs

Modbus & 4-20mA

#### Pipe Size

DN20 to DN600



### Thermal Mass - Inline Style

Ideal for permanent installations or where shutting down the system to install the sensor is not an issue

#### Flow Range

0.1 to 120 Nm/sec (0.3 to 393 ft/sec)

#### Pressure Range

0 to 40 bar (580psi)

#### Bi-directional

No

#### Gas Quality

Clean dry gas  
Must be installed after a dryer

#### Outputs

Modbus & 4-20mA

#### Pipe Size

DN15 to DN80



### Vortex Flow Meter

For use in gas and steam systems

#### Flow Range

1.5 to 80 m/s (5 to 24 ft/sec)  
Min Flow Velocity: 1.5 Nm/s (4.9 ft/sec)

#### Pressure Range

0 to 63 bar (913psi)

#### Bi-directional

No

#### Gas Quality

Clean, dry, wet or dirty gas / steam

#### Outputs

Modbus & 4-20mA

#### Pipe Size

DN15 to DN300